





OUR ALUMINIUM PRODUCT RANGE

Enhancing your home with a cutting-edge addition is made easy with our aluminium range. From our beautiful bi-fold doors through to our high performance curtain walling, you'll be able to find the perfect style for your property without the hassle. With a wide range of colours and styles on offer, it's never been easier to make your house a home.



GLAZING OPTIONS

We offer a wide range of quality, made to measure glazing options, so you won't have to overlook glass as a decorative feature.



PATIO DOORS

Simple gliding motion, increased living space and generous glazing areas make these doors a wonderful addition to any home.



HERITAGE WINDOWS

The new solution for maintaining the classic looks of a steel framed window with a modern, thermally efficient aluminium frame.



COLOUR OPTIONS

Colour can play a big role in determining the overall feel of your home; we're here to help you get the right option for your property.



ALITHERM 400 DOOR SYSTEM

A high performance design with incredible versatility and accessibility, combining classic charm with modern innovation.



TILT & TURN WINDOWS

A multi-functional alternative to the casement window, tilt & turn windows offer a choice of opening options to suit your needs and your home.



Multi-panel function, customisable opening configuration and a seamless connection to your garden or property interior.



ALITHERM 400 WINDOWS

Our Alitherm 400 window system is able to achieve a Window Energy 'A' rating, with overall U-Values as low as 1.5W/m²K.

A Wide

Range of Products,

Defining Excellence From The Ground Up.



We offer a wide range of high quality glazing options, from ornate one-off lead and stained designs, through to the more traditional rectangular and diamond lead designs. You can also opt for privacy and solar glazing for increased comfort and performance across the year.

All of our glazing options are manufactured using premium materials and professional techniques, ensuring they uphold an outstanding level of structural integrity. This will allow you to enjoy complete peace of mind.

GLAZING OPTIONS







INTERNAL GEORGIAN BAR



STAINED DESIGNS



LEAD & BEVEL DESIGNS

PATTERNED GLASS



CONTORA FLORIELLE



CHARCOAL STICKS





or nattorns are available

Other patterns are available

Stand out with **Colour**

Our aluminium collection is available in a comprehensive range of colours, so you're sure to find the perfect match. All of our colours comprise of a highly durable, powder coated finish to ensure they don't lose their richness or fullness over the years.

As the options that we offer can be decorated with a range of finishes, our colour selection allows them to be seamlessly fitted into both modern and traditional homes alike. This means that you won't have to miss out on the cutting-edge design, no matter your property style.

Select a single colour or a dual colour combination by choosing a different colour for inside and out.

Guaranteed for **25 years***

*The guarantee we offer covers the coated aluminium against peeling, powdering and blistering as well as chalking, fading, and loss of sheen. Please ask for full details of the guarantee.

Please notify us if the products are to be installed in hazardous environmental conditions as this will affect the guarantee.

The Sensation paint finish is difficult to reproduce in the printing process, as the textured finish takes on a "shimmer" effect in certain light and is unique when compared to the standard range of colours available in the market.

Please be aware that these colours come in different surface finishes as indicated. Please note that these colours are only intended as a guide and you should request a KL colour chart for a more accurate image.



Purple Red - Matt (KL002)

Sepia Brown - Matt (KL006)

> Fir Green - Matt (KL004)

Grey Brown - Matt (KL007)

> Jet Black - Matt (KL008)

Steel Blue - Matt (KL003)

Grey Aluminium - Metallid (KL013

White Aluminium - Metallic (KL012)

> Anthracite Grey - Matt (KL005)

> > Light Ivory - Matt (KL001)

> > > Cream - Matt (KL011)

Pure White - Gloss (KL009)

Pure White- Matt (KL010)



Vulcan Black (SEN 014)

Olive Green (SEN 018)

Sand (SEN 003)

Dune (SEN 002)

> Desert Grey (SEN 025)

Antique Green (SEN 012)

> Antique Grey (SEN 015)

> > Sky Blue (SEN 009)

Silver Grey (SEN 017)

Frost White (SEN 022)

Velour White (SEN 001)



BIFOLD DOORS

WHAT ARE BIFOLD DOORS?

Bifold doors consist of multiple panels that open in a sequence, allowing you to enjoy a generous opening. Their sleek and light design combines with a simple opening mechanism, ensuring easy and effective use every time.



1.6W/m2K

New Dwellings

Energy rating

Optional integral blind units

Optional low threshold

Optional acoustic and barrier glazing Optional Secured by Design upgrade

> **WER C** Existing Dwellings







Our aluminium bifold doors are inherently customisable, available in a wide range of colours.

You can also choose from a wide selection of hardware options and panel counts to ensure you get the ideal fit for your home, perfectly suited to your requirements.

A CUTTING-EDGE DOOR **DESIGN, OFFERING A BEAUTIFULLY SEAMLESS CONNECTION BETWEEN** YOUR HOME AND GARDEN.





Upgrade to Secured by Design

We understand that security is important for helping you feel comfortable in your home, which is why we provide an optional upgrade to "Secured by Design" accreditation. These doors have been meticulously tested under Police specifications to ensure your home is better protected.

Secured by Design



Accredited Member Company



CONFIGURATIONS

Complete list of configurations

1 PART BI-FOLD	6 PART BI-FOLD
1 0 1	6 0 6
1 1 0	6 1 5
2 PART BI-FOLD	6 2 4

6 4 2 6 5 1 6 6 0

> 7 PART BI-FOLD 7 0 7

7 7 0

8 PART BI-FOLD 8 0 8

8 1 7

3 PART BI-FOLD

4 PART BI-FOLD

5 PART BI-FOLD

5 5 0

KEY TO CONFIGURATIONS

Total number of doors

Number of doors opening left

Numbers of doors opening right



These configurations do not have an external handle

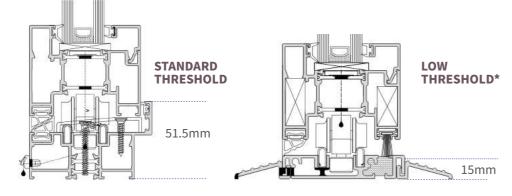
*Low threshold are not recommended for external exposed locations



BI-FOLD DIMENSIONS

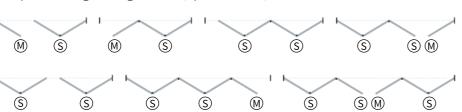
Maximum height 2500mm, maximum sash width 1200mm, minimum sash width 700mm

1 door design	min width 600mm	max width 1287mm
2 door design	min width 1550mm	max width 2500mm
3 door design	min width 2260mm	max width 3700mm
4 door design	min width 3020mm	max width 4900mm
5 door design	min width 3680mm	max width 6100mm
6 door design	min width 4430mm	max width 7350mm
7 door design	min width 5100mm	max width 8500mm
8 door design	min width 5860mm	max width 9400mm



CONFIGURATIONS

Examples of design configurations (open in or out)



Not all options have an outside handle, please check the full list on the left. We also recommend that if you are in an exposed location that you do not have open in bifolds.





HIGH PERFORMANCE ALUMINIUM PROFILE

Free your living space with an intelligent, high quality aluminium profile with edges and finishes to match the aesthetics of your property.



ENERGY EFFICIENCY

With 28mm double glazing, and 36mm triple glazing options available, our bi-fold doors provide superior performance in energy efficiency.



FLEXIBLE CONFIGURATIONS

We offer a wide choice of configurations with aluminium bi-fold doors. You can choose left to right, right to left and anywhere in-between.

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(M) Main door handle

S Slave door handle



PATIO DOO

WHAT ARE PATIO DOORS?

Patio doors feature a sliding door panel that operates on a horizontal axis. This means that they do not require a swing arc, allowing you to increase the overall living space that you have in the room that they are installed in.



1.6W/m2K

New Dwellings















myALI patio doors feature a sleek, stylish aesthetic that is enhanced with high performance hardware and generous glazing areas.

Achieving impressive levels of security and thermal efficiency, these doors outclass the traditional design.

ENJOY SMOOTH OPERATION, LASTING QUALITY AND A BRIGHTER, **MORE SPACIOUS HOME** WITH THIS DESIGN.

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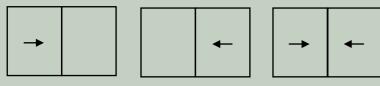
myALI FRAMING SOLUTIONS

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CONFIGURATIONS

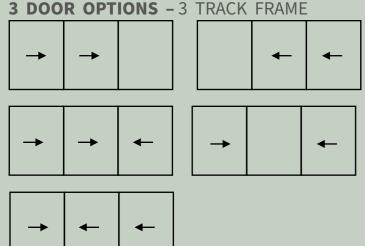
Complete list of configurations

2 DOOR OPTIONS - 2 TRACK FRAME

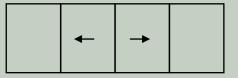


3 DOOR OPTIONS - 2 TRACK FRAME

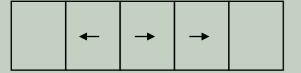




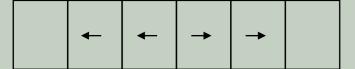
4 DOOR OPTIONS - 2 TRACK FRAME



5 DOOR OPTIONS – 3 TRACK FRAME



6 DOOR OPTIONS - 3 TRACK FRAME



PATIO SPECIFICATION

- Depending on the overall size of the opening there are different options for the number of door sashes and what configuration you want them sliding in.
- The maximum overall height of the patio is 2550mm.
- The maximum width of any door section is 2500mm.
- The maximum weight of any door section is 250kg.
- The larger the glass area, the thicker the glass required and the heavier the door. Access issues should also be considered with large pieces of glass.
- 4mm toughened glass should be used up to 1.6m², 6mm toughened glass up to 2.2m² and either 8mm or 10mm glass after this. Please liaise with us regarding location and design so that we can advise you on the best glass.
- 4mm units = 20kg per m², 6mm units = 30kg per m², 8mm units = 40kg per m², 10mm units = 50kg per m², an unglazed sash at 2.5m x 2.5m weighs approx 25kg.
- There are a variety of different door styles that can be used, ranging from the slim 34mm section through to the 83mm section. As a general rule, the bigger the door and the more exposed location the bigger the
- Depending on the wind loading there are numerous strengthening bars that may need to be fitted onto the meeting styles to give structural stability.
- There are different door outer frames, the double track at 117.5mm wide (2 track frame) which is used as standard where you only have single doors moving in one direction and a triple track at 184.5mm wide (3 track frame) which is used when multiple doors are sliding, see configurations opposite.
- The outer frame has an internal upstand around the perimeter, at the cill section this allows the internal floor level to finish flush with it.

PATIO DIMENSIONS

- Maximum overall width 7000mm.
- Maximum overall height 2550mm.
- Maximum sash size 2500mm x 2500mm.
- Standard double track width 117.5mm, triple track width 184.5mm, both with an upstand 52mm.







MULTI-WHEELED ROLLING SYSTEM

An intelligently designed opening system allows our patio doors to offer complete ease of use that lasts.



RANGE OF ACCESSORIES

We offer a range of handle and hinge options, allowing you to tailor your aluminium patio doors to your personal tastes.



CUSTOMISABLE OPENINGS

To suit your home, you'll be able to choose the number of sliding panels that you have. You'll always get the perfect fit.

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ALITHERM 400 DOOR SYSTEM

WHAT IS THE ALITHERM 400 DOOR SYSTEM?

The Alitherm 400 Door System is extremely versatile with a number of styles to choose from. In certain configurations there is the option of a 'flying mullion', which means that there is an unobstructed entrance when both doors are opened.

- Water tightness value of Class 5a 200 Pa / Class E 1050Pa with ETD410
- Resistance to wind load value of Class BE & AE 2400 Pa with ETD410 threshold



Energy Rating

1.4W/m2K

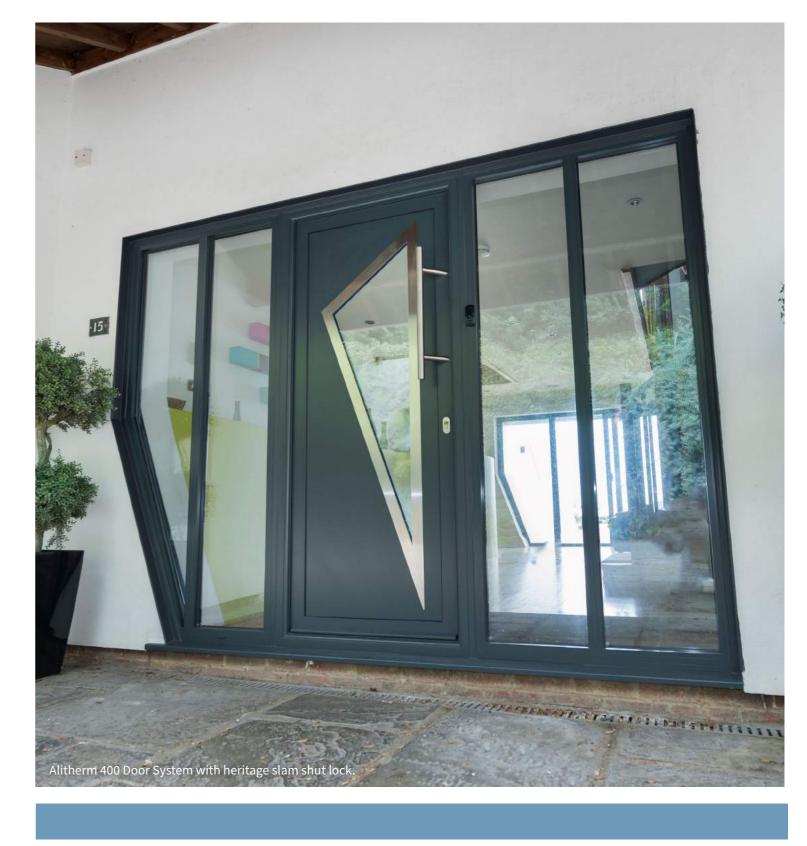
New Dwellings



WER C Existing









Our Alitherm 400 Door System can be fitted with a low threshold option to improve the accessibility of wheelchair and pushchair users, combining high security locking systems and a high performance profile to serve as a fantastic addition to any home.

This door system is available in a wide range of colours and finishes, allowing you to decorate your new addition in a style that is perfect for you. Enjoy both traditional aesthetics and modern quality without compromise.

THE DEFINITIVE OPTION FOR THOSE LOOKING TO **CAPTURE THE ESSENCE** OF THE CONTINENT, **ENHANCING THE FEEL OF** ANY HOME.



OUR **CASEMENT WINDOW RANGE**

ALITHERM

WHAT IS THE ALITHERM 300 RANGE?

The Alitherm 400 is perfect for homeowners wanting highperforming, thermally efficient windows with great aesthetics and an excellent life span.



Class 4



• 28mm double glazed options

WER of 'A' and centre pane U-value of 1.2 W/m2K for existing dwellings

U-value of 1.5 W/m2K (centre pane of 1.2 W/m2K) for new dwellings and





Make every detail perfect. With a wide range of colour options, matching a window to a home has never been easier.

ENHANCE YOUR HOME WITH A CUTTING-EDGE **DESIGN, BRINGING MUCH LOVED AND VALUED FEATURES INTO THE MODERN AGE.**





TRADITIONAL STYLING

Complimenting contemporary and traditional homes alike, the versatile Alitherm 400 provides a picture-perfect aesthetic. The ideal choice with its exceptional weather resistant qualities and low maintenance design.



IMPRESSIVE PERFORMANCE

Enjoy a warmer, more comfortable home with exceptional energy performance. Our Alitherm 400 window system is able to achieve a Window Energy 'A' rating, with overall U-Values as low as 1.5W/m²K.



HIGHLY DURABLE

Enjoy lasting quality with our aluminium windows. Highly durable, they will not rot, warp or discolour over time. Designed to meet the demands of today's modern home, these windows are incredibly low maintenance.

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commercial projects



HERITAGE WINDOWS

Heritage windows are designed to be built as a multi-part window, loyally capturing the look of the traditional window build. They are suited as a modern solution for refurbishment projects and period properties.



Water

600Pa





Our Heritage range of aluminium windows stands as the ideal solution for homeowners looking to maintain the character and charm of their property, utilising traditional designs to accommodate listed building renovations and refurbishment projects.

BRING TRADITION TO YOUR PROPERTY WITH THE HERITAGE **RANGE, INSPIRED** BY GENERATIONS OF **WINDOW DESIGN AND AESTHETIC.**





HERITAGE DESIGN

offers a modern thermally broken alternative to old steel windows, specifically designed with slim sightlines, attractive contours and enhanced thermal performance.



HIGH PERFORMANCE

Protect your home from the elements and any would be intruders with a traditional window design. Our Heritage collection utilises a cutting-edge approach throughout.



WEATHERPROOF

To ensure a warmer and more comfortable home throughout the year, these windows utilise high performance weather seals to eliminate draughts.

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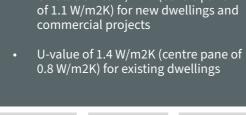
The Heritage window system



TILT & TURN RANGE

WHAT IS A TILT & TURN WINDOW?

Aluminium tilt & turn windows are characterised by a 'tilt' function, which means the window can open on a 90° angle without compromising the locking system. They stand out as a unique window design, effortlessly enhancing functionality and home comfort.



600Pa

900Pa

• U-value of 1.6 W/m2K (centre pane





2400Pa





CONTEMPORARY DESIGN

Our tilt & turn range offers a warm contemporary feel and is aesthetically pleasing to the eye with a flush finish. They also have great thermal properties with an innovative polyamide thermal break.



LEADING PERFORMANCE

Designed for today's standards, our aluminium tilt & turn windows enhance any property with impressive levels of security, thermal efficiency, and lifespan for lasting quality.



WEATHERPROOFED

Keeping the elements at bay is important to maintaining a comfortable home, which is why we ensure all of our tilt & turn windows prevent draughts and water ingress.

myALI FRAMING SOLUTIONS

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